INTERNATIONAL
RECOMMENDATION

OIML R 60
Annexes

Edition 2017 (E)

Metrological regulation for load cells

Annexes

Réglementation métrologique des cellules de pesée

Annexes

OIML R 60 Annexes Edition 2017 (E)

ORGANISATION INTERNATIONALE
DE MÉTROLOGIE LÉGALE

INTERNATIONAL ORGANIZATION
OF LEGAL METROLOGY

Contents

Foreword

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This publication – Annexes to OIML R 60:2017 – was developed by Project Group 1 of OIML Technical Subcommittee TC 9 *Instruments for measuring mass and density*. It was approved for final publication by the International Committee of Legal Metrology at its 52nd meeting in October 2017 and will be submitted to the International Conference on Legal Metrology in 2020 for formal sanction. It supersedes the previous version of R 60 dated 2000.

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Annex A
(Mandatory)
Definitions from other applicable international publications

A.1 Definitions from OIML D 11 [4]

A.1.1 electronic measuring instrument (OIML D 11, 3.1)

instrument intended to measure an electrical or non-electrical quantity using electronic means and/or equipped with electronic devices

A.1.2 module (OIML D11, 3.2)

device performing a specific function or functions and (usually) manufactured and constructed such that it can be separately evaluated according to prescribed metrological and technical performance requirements

A.1.3 device (OIML D 11, 3.3)

identifiable instrument or part of an instrument or of a family of instruments that performs a specific function or functions

A.1.4 checking facility (OIML D11, 3.19)

facility incorporated in a measuring instrument which enables significant faults to be detected and acted upon

A.1.5 automatic checking facility (OIML D 11, 3.19.1)

checking facility that operates without the intervention of an operator

A.1.6 permanent automatic checking facility (type P) (OIML D 11, 3.19.1.1)

automatic checking facility that operates at each measurement cycle

A.1.7 intermittent automatic checking facility (type I) (OIML D 11, 3.19.1.2)

automatic checking facility that operates at certain time intervals or per fixed number of measurement cycles

A.1.8 non-automatic checking facility (type N) (OIML D 11, 3.19.2)

checking facility that requires the intervention of an operator

A.1.9 durability protection facility (OIML D 11, 3.20)

facility incorporated in a measuring instrument that enables significant durability errors to be detected and acted upon

A.1.10 test (OIML D 11, 3.21)

series of operations intended to verify the compliance of the equipment under test (EUT) with specified requirements

A.1.11 test procedure (OIML D 11, 3.21.1)

detailed description of the test operations

A.1.12 performance test (OIML D 11, 3.21.4)

test intended to verify whether the EUT is able to accomplish its intended functions

A.1.13 mains power (OIML D 11, 3.22)

primary external source of electrical power for an instrument, including all sub-assemblies. (Examples: public or local power grid (AC or DC) or external generator

A.1.14 power converter (power supply device) (OIML D 11, 3.23)

sub-assembly converting the voltage from the mains power to a voltage suitable for other sub-assemblies

A.1.15 auxiliary battery (OIML D 11, 3.25)

battery that is

- mounted in, or connected to, an instrument that can be powered by the mains power as well, and
- capable of supplying power to the complete instrument for a reasonable period of time

A.1.16 back-up battery (OIML D 11, 3.26)

battery that is intended to maintain power supply for specific functions of an instrument in the absence of the primary power supply that includes both mains power & auxiliary battery

Example: To preserve stored data

A.2 Definitions from OIML R 76 [1]

A.2.1 weighing module (OIML R 76-1, T.2.2.7)

part of the weighing instrument that comprises all mechanical and electronic devices (i.e. load receptor, load-transmitting device, load cell, and analog data processing device or digital data processing device) but not having the means to display the weighing result. It may optionally have devices for further processing (digital) data and operating the instrument

Annex B

(Mandatory)

OIML Certificate for load cells - Content of the Certificate

The OIML Certificate template that can be downloaded from the "Documentation" section of the OIML-CS part of the OIML website shall be supplemented with the following additional information:

Model designation				
Maximum capacity, E_{max}				
Accuracy class				
Maximum number of load cell verification intervals, n_{LC}				
Minimum load cell verification interval, v_{min}				
Apportioning factor, p_{LC}				

Additional characteristics and identification, as applicable according to R 60-1, 3.4.2 and 5.1.5, may be included in the Certificate or on additional pages if necessary, in the format below:

Model designation				
(Additional characteristics, per R 60-1, 3.4.2 and 5.1.5)				

Special conditions:

....

....

....

....

....

....

....

....

B.1 Contents of any additional pages to the Certificate (Informative)

Name and type of the load cell: ....

B.2 Technical data

The essential technical data for OIML Certificates are listed on the Certificate (at the request of the manufacturer). Alternatively, in the case of limited space on the certificate, the following information may be provided on additional pages to the Certificate:

Table B.1: Technical data

Model designation	Designation	Example				Units
Classification		C4				
Additional markings		–				
Maximum number of load cell verification intervals	n_{LC}	4 000				
Maximum capacity	E_{max}	30 000				kg
Minimum dead load, relative	E_{min} / E_{max}	0				%
Relative v_{min} (ratio to minimum load cell verification interval)	$Y = (E_{max} - E_{min}) / v_{min}$	24 000				
Relative DR (ratio to minimum dead load output return)	$Z = E_{max} - E_{min} / (2 \times DR)$	7 500				
Rated output*		2.5				mV/V*
Maximum excitation voltage		30				V
Input impedance (for strain gauge load cells)	R_{LC}	4 000				Ω
Temperature rating		– 10/+ 40				°C
Safe overload, relative	E_{lim} / E_{max}	150				%
Cable length		3				m
Additional characteristics per R 60-1, 3.4.2 and 5.1.5**		–				

* *Note:* For load cells with digital output this refers to the number of counts for E_{max}

** *Note:* For load cells with digital output this is not required

Annex C
(Informative)
OIML Certificate for load cells

This Annex is provided as an example of supplemental information that may be included in the OIML Certificate and is intended to complement the information found in Annex B.

Certificate history

Certificate release	Date	Essential changes
xxx	xxx	primary certificate

1 Technical data

The metrological characteristics of the load cells type xxx are listed in Table C1. Further technical data are listed in the data sheet of the manufacturer (see the section "6 Data sheet and dimensions" in this Annex).

Table C1: Essential data

Accuracy class			**C3**
Maximum number of load cell intervals	n_{LC}		3000
Rated output		mV/V	2
Maximum capacity	E_{max}	kg	150 / 200 / 250 / 300 / 500 / 750
Minimum load cell verification interval	$v_{min} = (E_{max} - E_{min}) / Y$	kg	E_{max} / 15000
Minimum load cell output return	DR = (½ E_{max} / Z)	kg	½ E_{max} / 5000

Dead load: xxx %·E_{max}; Safe overload: xxx %·E_{max}; Input impedance: xxx Ω

2 Tests

The determination of the measurement error, the stability of the dead load output, repeatability and creep in the temperature range of –10 °C to +40 °C as well as the tests of barometric pressure effects and the determination of the effects of static damp heat have been performed according to OIML R 60 as shown in Table C2 on the load cell denominated in the test report with the reference No. xxx, dated xxx.

Table C2: Tests performed

Test	R 60	Tested samples	Result
Temperature test and repeatability at (20 / 40 / –10 / 20 °C)	R 60-1, 5.3.2; 5.4; R 60-2, 2.10.1	150 kg	+
Temp. effect on minimum dead load output at (20 / 40 / –10 / 20 °C)	R 60-1, 5.6.1.3; R 60-2, 2.10.1.16	150 kg	+
Creep test at (20 / 40 / –10 / 20 °C)	R 60-1, 5.5.1; R 60-2, 2.10.2	150 kg	+
Minimum dead load output return at (20 / 40 / –10 / 20 °C)	R 60-1, 5.5.2; R 60-2, 2.10.3	150 kg	+
Barometric pressure effects at ambient temperature	R 60-1, 5.6.2; R 60-2, 2.10.4	150 kg	+
Damp heat test, static, marked SH	R 60-1, 5.6.3.2; R 60-2, 2.10.6	150 kg	+

3 Description of the load cell

Example

The load cells (LC) of the series xxx are double bending beam load cells. They are made of aluminium, and the strain gauge application is hermetically sealed. Further essential characteristics are given in the data sheet (see the section "6 Data sheet and dimensions" in this Annex).

Picture of load cell

Figure 1: Load cell type xxx

The complete type designation is indicated as follows in the example on the name plate:

Picture of name plate

Figure 2: Name plate

4 Documentation

Example

- Test Report No. xxx; C3; Y = xxx; Z = xxx; E_{max} = xxx kg; SN: xxx
- Datasheet No. Xxx
- Technical Drawing No. Xxx

5 Further information

The manufacturing process, material and sealing (i.e., environmental protection) of the produced load cells shall be in accordance with the tested patterns; essential changes shall be identified and communicated to the issuing authority and are only allowed with the permission of the issuing authority based on the impact of those changes on the certification process.

Sufficient information shall be included to describe the patent design.

The typical errors related to linearity, hysteresis and temperature coefficient as indicated in the data sheet point out possible single errors of a pattern; however the overall error of each pattern is determined by the maximum permissible error according OIML R 60-1, 5.3.2.

The technical data, the dimensions of the load cell and the principle of load transmission are given in section 6 of this Annex, “Data sheet and dimensions”, and shall be complied with.

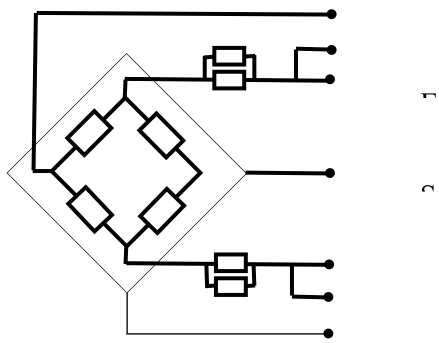
6 Data sheet and dimensions

Specifications of the load cell family

Accuracy class according to OIML R 60			**C3**
Rated output		mV/V	2.0 ± 0.2
Maximum capacity	E_{max}	kg	150 / 200 / 250 / 300 / 500 / 750
Max. number of load cell intervals	n_{LC}		3000
Min. load cell verification interval	v_{min}	kg	E_{max} / 15000
Minimum dead load output return (MDLOR)	DR	kg	½·E_{max} / 5000
Minimum dead load		%·E_{max}	0
Safe load limit		%·E_{max}	150
Ultimate load		%·E_{max}	300
Excitation voltage, recommended	U_{EXE}	V	10 – 12 DC
Excitation voltage, maximum		V	15 DC
Input resistance	R_{LC}	Ω	404 ± 10
Output resistance	R_{out}	Ω	350 ± 3
Insulation resistance	R_{ISO}	MΩ	≥ 2000
Compensated temperature range	T	°C	– 10 ... + 40
Load cell material			Aluminium
Cable length	L	m	2
Coating			Silicone rubber

Wiring

The load cell is provided with a shielded 4 or 6 conductor cable. The cable length is indicated in the accompanying document. The shield will be connected or not connected to the load cell according to the customer's preference.



Connections

Connections	4-wires	6-wires
Excitation +	red	red
Excitation –	black	black
Signal +	green	green
Signal –	white	white
Sense +	--	blue
Sense –	--	yellow
Shield	purple	purple
Cable length	2 m	

Picture of the load cell dimensions

Annex D

(Informative)

Selection of load cell(s) for testing - a practical example

D.1 This Annex describes a practical example showing the complete procedure for the selection of test samples out of a load cell family.

D.2 Assume a family consisting of three groups of load cells, differing in class, maximum number of load cell verification intervals, n_{LC}, and maximum capacities, E_{max}. The capacities, E_{max}, overlap between the groups according to the following example:

Group 1:	Class C, n_{LC} = 6 000, Y = 18 000, Z = 6 000
	E_{max}: 50 kg, 100 kg, 300 kg and 500 kg
Group 2:	Class C, n_{LC} = 3 000, Y = 12 000, Z = 4 000
	E_{max}: 100 kg, 300 kg, 500 kg, 5 000 kg, 10 t, 30 t and 50 t
Group 3:	Class B, n_{LC} = 10 000, Y = 25 000, Z = 10 000
	E_{max}: 500 kg, 1 000 kg and 4 000 kg

D.2.1 Summarize and sort the load cells with respect to E_{max} and accuracy as follows:

Class n_{LC} Group	Y Z	<--- lowest			E_{max}, kg v_{min}, kg			---> highest			
C3 3 000 2	12 000 4 000		100 0.0083	300 0.025	500 0.042			5 000 0.42	10 000 0.83	30 000 2.5	50 000 4.17
C6 6 000 1	18 000 6 000	50 0.0028	100 0.0055	300 0.0167	500 0.028						
B10 10 000 3	25 000 10 000				500 0.020	1 000 0.040	4 000 0.16				

D.2.2 Identify the smallest capacity load cells in each group to be tested, according to R 60-2, 2.4:

Class n_{LC} Group	Y Z	<--- lowest			E_{max}, kg v_{min}, kg			---> highest			
C3 3 000 2	12 000 4 000		100 0.0083	300 0.025	500 0.042			5 000 0.42	10 000 0.83	30 000 2.5	50 000 4.17
C6 6 000 1	18 000 6 000	50 0.0028	100 0.0055	300 0.0167	500 0.028						
B10 10 000 3	25 000 10 000				500 0.020	1 000 0.040	4 000 0.16				

In this example, select and identify:

C6 - 50 kg (full evaluation test required)

B10 - 500 kg (full evaluation test required)

Although load cell C3 - 100 kg is the smallest capacity in its group, its capacity falls within the range of other selected load cells having better metrological characteristics. Therefore, it is not selected.

D.2.3 Begin with the group with the best metrological characteristics (in this example, B10) and in accordance with R 60-2, 2.4.2, select the next largest capacity between 5 and 10 times that of the nearest smaller capacity load cell which has been selected. When no capacity meets this criterion, the selected load cell shall be that having the smallest capacity exceeding 10 times that of the nearest smaller capacity load cell which has been selected. Continue this process until all load cell capacities in the group have been considered.

Class n_{LC} Group	Y Z		<--- lowest			E_{max}, kg v_{min}, kg		---> highest			
C3 3 000 2	12 000 4 000		100 0.0083	300 0.025	500 0.042			5 000 0.42	10 000 0.83	30 000 2.5	50 000 4.17
C6 6 000 1	18 000 6 000	50 0.0028	100 0.0055	300 0.0167	500 0.028						
B10 10 000 3	25 000 10 000				500 0.020	1 000 0.040	4 000 0.16				

In this example, select and identify:

B10 - 4 000 kg (full evaluation test required)

D.2.4 Move to the group with the next best characteristics (in this example, C6) and, in accordance with R 60-2, 2.4.2 select the next largest capacity between 5 and 10 times that of the nearest smaller capacity load cell which has been selected. When no capacity meets this criterion, the selected load cell shall be that having the smallest capacity exceeding 10 times that of the nearest smaller capacity load cell which has been selected. Continue this process until all load cell capacities in the group have been considered.

Class n_{LC} Group	Y Z	<--- lowest			E_{max}, kg v_{min}, kg			---> highest			
C3 3 000 2	12 000 4 000		100 0.0083	300 0.025	500 0.042			5 000 0.42	10 000 0.83	30 000 2.5	50 000 4.17
C6 6 000 1	18 000 6 000	50 0.0028	100 0.0055	300 0.0167	500 0.028						
B10 10 000 3	25 000 10 000				500 0.020	1 000 0.040	4 000 0.16				

In this example, **there is no change** to the load cells selected. The capacities of the load cells C6 – 300 kg and C6 - 500 kg exceed the capacity of the load cell C6 - 50 kg by greater than 5 times but not greater than 10 times. However, a 500 kg load cell of better metrological characteristics (from group B10) has already been selected. Therefore, in order to minimize the number of load cells to be tested according to R 60-2, 2.3.1, neither cell is selected.

D.2.5 Again, and repeating this process until all groups have been considered, move to the group with the next best characteristics (in this example, C3) and in accordance with R 60-2, 2.4.4, select the next largest capacity between 5 and 10 times that of the nearest smaller capacity load cell which has been selected. When no capacity meets this criterion, the selected load cell shall be that having the smallest capacity exceeding 10 times that of the nearest smaller capacity load cell which has been selected. Continue this process until all load cell capacities in the group and all groups have been considered.

Class n_{LC} Group	Y Z	<--- lowest			E_{max}, kg v_{min}, kg			---> highest			
C3 3 000 2	12 000 4 000		100 0.0083	300 0.025	500 0.042			5 000 0.42	10 000 0.83	30 000 2.5	50 000 4.17
C6 6 000 1	18 000 6 000	50 0.0028	100 0.0055	300 0.0167	500 0.028						
B10 10 000 3	25 000 10 000				500 0.020	1 000 0.040	4 000 0.16				

In this example, select and identify:

C3 - 30 000 kg (full evaluation test required) Proceeding from smallest to largest capacity, the only capacity of load cell which is greater than 5 times the capacity of an already selected load cell but less than 10 times that capacity is the C3 – 30 000 kg load cell. Since the capacity of the C3 – 50 000 kg load cell does not exceed 5 times the capacity of the next smaller selected load cell, which is C3 – 30 000 kg, according to R 60-2, 2.4.3 it is presumed to comply the requirements of this Recommendation.

D.2.6 After completing steps D.2.2 to D.2.5 and identifying the load cells, compare load cells of the same capacity from different groups. Identify the load cells with the highest accuracy class and highest n_{LC} in each group (see shaded portion of table below). For those load cells of the same capacity but from different groups, identify only the one with the highest accuracy class and n_{LC} and lowest v_{min}.

Class n_{LC} Group	Y Z	<--- lowest E_{max}, kg ---> highest v_{min}, kg									
C3 3 000 2	12 000 4 000		100 0.0083	300 0.025	500 0.042			5 000 0.42	10 000 0.83	30 000 2.5	50 000 4.17
C6 6 000 1	18 000 6 000	50 0.0028	100 0.0055	300 0.0167	500 0.028						
B10 10 000 3	25 000 10 000				500 0.020	1 000 0.040	4 000 0.16				

Inspect the values of v_{min}, Y, and Z for all cells of the same capacity.

If any load cell of the same capacity has a lower v_{min} or higher Y than the identified load cell, that load cell (or load cells) is also liable for partial evaluation testing, specifically the conduct of additional temperature effect on minimum dead load, E_{min} and barometric pressure effect tests.

If any load cell of the same capacity has a higher Y than the selected load cell, that load cell (or load cells) is also liable for partial evaluation testing, specifically the conduct of additional creep and DR tests.

In this example, **the load cells identified above also have the best characteristics of lowest v_{min}, highest Y and highest Z.** This is normally the case, but not always.

D.2.7 If applicable, select the load cell for humidity testing in accordance with R 60-2, 2.4.5, that being the load cell with the most severe characteristics, for example the greatest value of n_{LC} or the lowest value of v_{min}.

In this example, the load cell with the greatest value of n_{LC} or the lowest value of v_{min} is the same load cell, therefore select:

B10 - 500 kg (humidity test required)

Note: The other B10 load cells also possess the same qualifications and are possible choices. The 500 kg load cell was chosen because it is the smallest of the applicable B10 capacities. Although the C6 - 50 kg load cell has the lowest v_{min} of 0.0028, the B10 load cells have the highest n_{LC}, highest accuracy class, and the highest Y and Z.

D.2.8 If applicable, select the load cell for the additional tests to be performed on digital load cells in accordance with R 60-2, 2.4.6, that being the load cell with the most severe characteristics, for example the greatest value of n_{max} or the lowest value of v_{min}.

D.2.9 Summarizing, the load cells selected for test are:

Summary	*Selected cells*
Load cells requiring full evaluation test	C6 - 50 kg B10 - 500 kg B10 - 4 000 kg C3 - 30 000 kg
Load cells requiring partial evaluation test	None
Load cell to be tested for humidity	B10 - 500 kg
Digital load cells for additional tests	None

In this example, no load cell in the family is equipped with electronics.

Annex E
(Informative)
Load transmission to the load cell

This Annex is taken from the WELMEC 2.4 (European cooperation in legal metrology) Guide for Load Cells (Issue 2, published in August, 2001). With permission from WELMEC, the following portion of that Guide is reprinted here to provide guidelines for load cell evaluators, during load cell performance evaluations. Recognizing the critical role that load cell receptors and load transmission devices play in accurate measurements, this Annex is intended to provide information regarding the effect of load transmission and recommendations for test design and procedure. The annex is informational and not to be considered required practice.

For some types of load cells, the kind of load transmission to the load cell has an influence on the measurements and therefore on the test results.

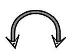
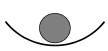
In this Annex the standard load transmission devices are listed.

The manufacturer should define whether the load cell works with all standard load transmission devices for the type of load cell or with selected standard load transmission devices or with a load cell specific load transmission devices.

This information may be considered for the load cell tests and may be marked on the certificate.

Standard load transmission devices

Tables 1 and 2 identify different types of LCs, (compression, tension, ...) and typical load cell mounting devices suitable for them. The symbols below classify the mobility between one point of contact on the load cell and its counterpart on the load receptor or mounting base.

Symbol	Description
↔	Movement possible normal to load axis Note: allows for temperature dilatation
|↔|	Movement possible normal to load axis, with reversing force (spring-back effect) Note: allows for temperature dilatation, also used for damping of lateral shock
	Inclination possible Note: allows for tilt of load cell or deflection of load receptor, no movement normal to load axis possible
	Indicates auto-centering effect of the complete mounting assembly of one load cell

Remarks on the standard load transmission devices presented in Tables 1 and 2:

All combinations of load cell and transmitting device shown in Tables 1 and 2 can also be utilized in a completely reversed manner.

The load transmission device is independent of the encapsulation, potting or housing which are shown in the examples.

(a) Compression LCs (Table E1, upper part)

- The load transmissions 1 to 8 are presented for canister type LCs. Instead, all load transmissions may be constructed for S-type or ring type load cells.
- 6a shows a pendulum construction build as a complete unit.
- 6b and 6c show external pendulum rocker pins combined with ring-type LCs.
- The bearings for all compression load cells may be installed either below or above the LC.

(b) Tension LCs (Table E1, lower part)

- The load transmissions 1 and 2 are presented for canister type LCs. Alternatively, both load transmissions may be used for S-type LCs.

(c) Beam LCs (Table E2, upper part)

- The drawings present double bending and shear beams, as well as plastic potted and encapsulated constructions; all these constructions may be combined with either of the load transmissions 1 to 10.
- The direction of loading, which is given by the manufacturer, has to be observed.

(d) Single point LCs (Table E2, middle part)

- The load transmissions 1 to 10 for the beam LCs may be applied to all single point LCs.
- The direction of loading, which is given by the manufacturer, has to be observed.

(e) Double bending beam LCs (Table E2, lower part)

- The table shows examples of common constructions. Variations are possible provided the constructions allow enough horizontal flexibility between both ends.
- The direction of loading, provided by the manufacturer, has to be observed.

The single bending beams had been exempted for general acceptance, because very small displacements of the "force transducing point" may lead to a change of span and linearity.

Table E1: Schematic drawings for compression and tension LCs

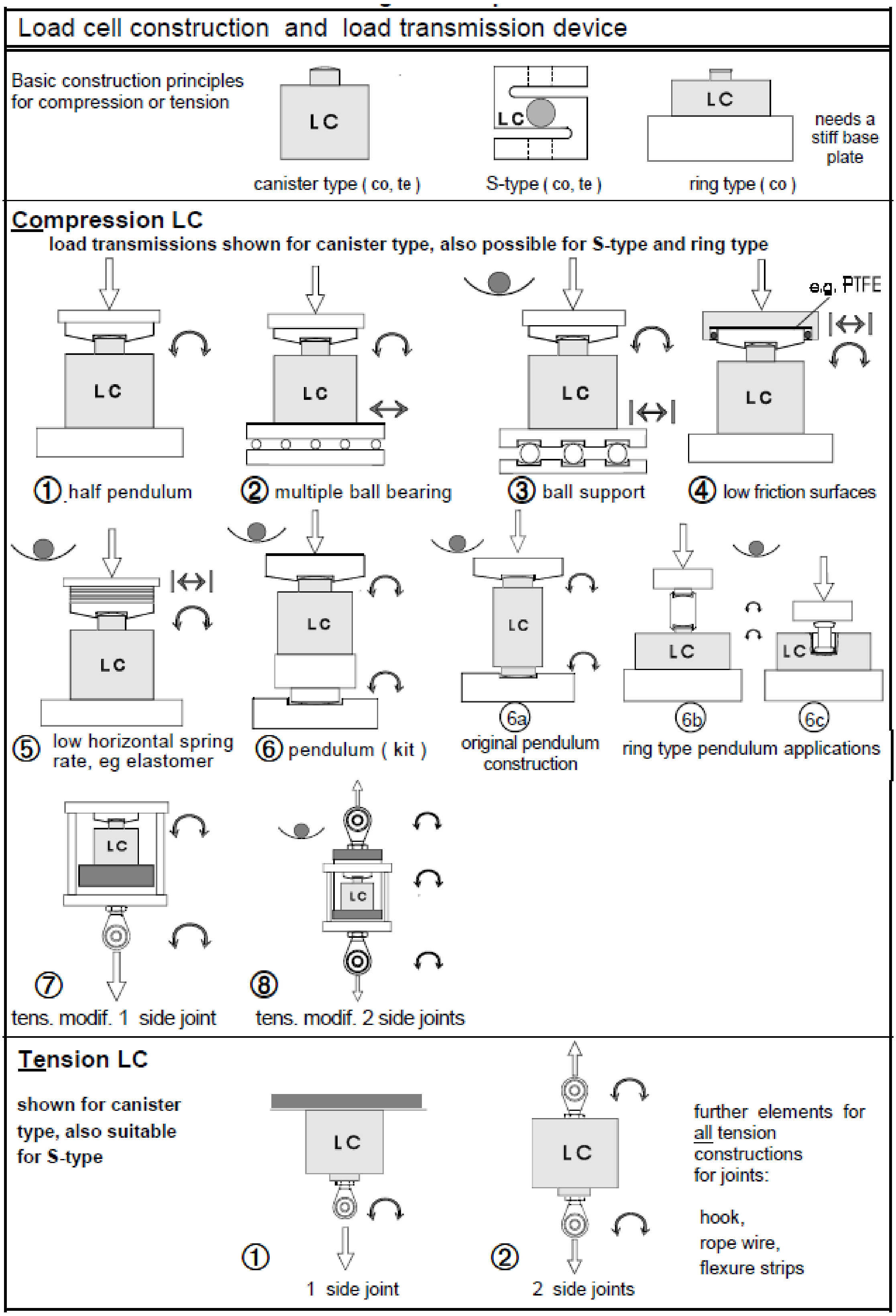


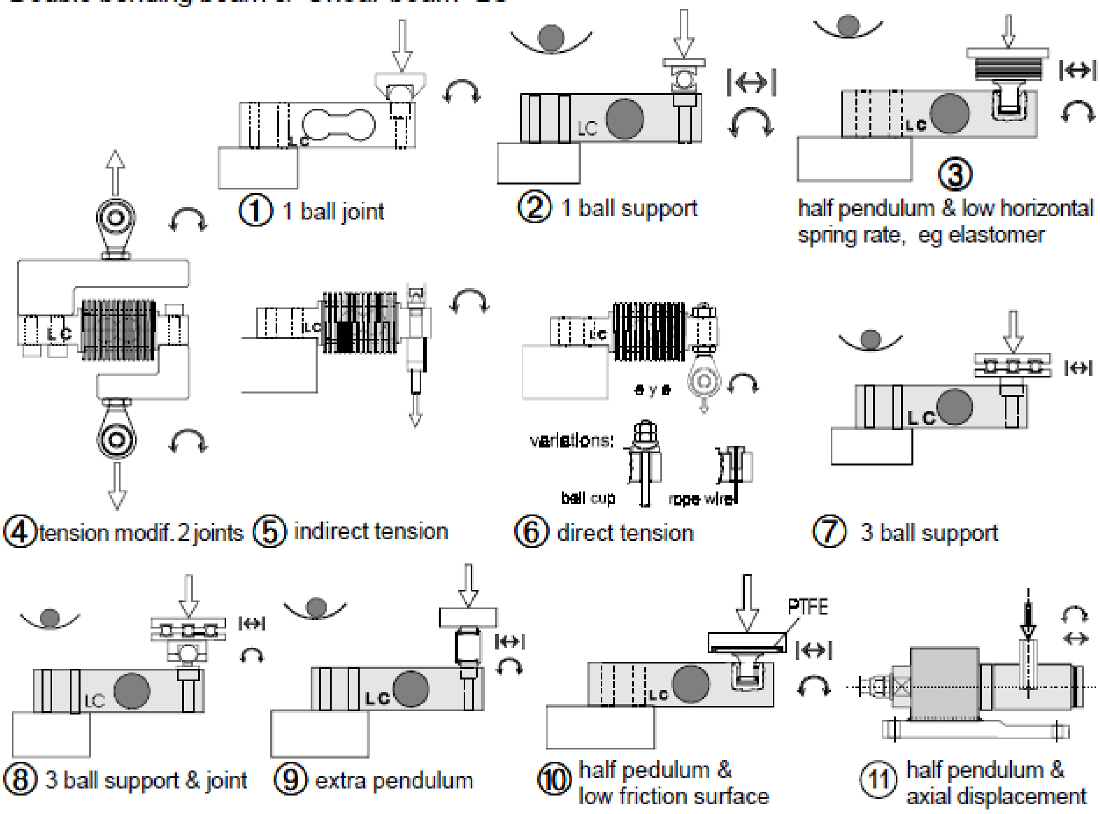
Table E2: Schematic drawings for beam LCs

Load cell construction and load transmission device

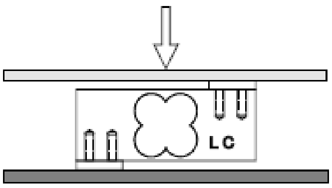
The load transmission device is independent of the encapsulation, potting or housing and the mounting at the fixed end shown below

Beam LC - Cantilever beam

Double bending beam & Shear beam LC



Single point LC

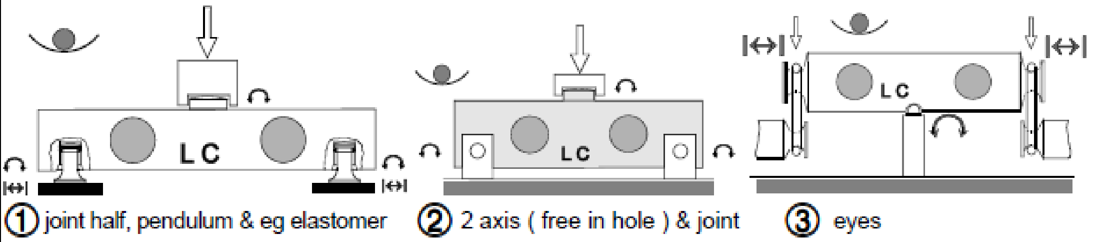


The single point LC has no degree of freedom for horizontal displacement or inclination, using more than one LC in a load receptor discoupling elements are necessary.

The load transmissions 1 to 10 for the beam LCs may be applied.

Max. platform dimensions may be mentioned in the TC or the TAC.

Double ended beam LC



Constructions with fixed clamping at the two ends need for minimum displacement and inclination some elasticity of the supporting construction.

Annex F
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